

Name.....Class.....

**447/2****POWER MECHANICS****Paper 2****DECEMBER 2021****2 ½ hours****BUNAMFAN CLUSTER EXAMINATION 2021****Kenya Certificate of Secondary Education****POWER MECHANICS****Paper 2****(PRACTICAL)****2 ½ hours****Instructions to candidates**

- (a) Write your name and index number in the spaces provided above.
- (b) Sign and write the date of examination in the spaces provided above.
- (c) There are **TEN** stations in this examination.
- (d) Candidates are allowed **15 minutes** at each station
- (e) At each station, candidates are not allowed to either review the previous stations' work or read instruction for other stations
- (f) Attempt **ALL** exercises in each station
- (g) All dimensions are in millimeters unless otherwise stated.

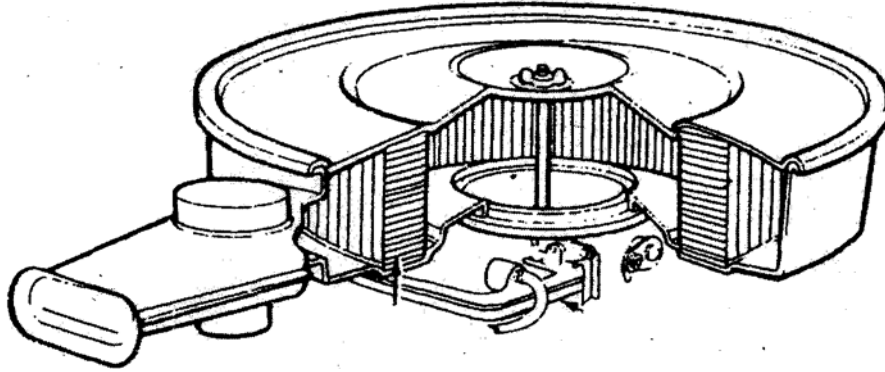
**For examiner's use only**

Stations	1	2	3	4	5	6	7	8	9	10	Total
Marks											

***This paper consists of 7 printed pages. Candidates should check the question paper to ascertain that all the pages are printed as indicated and that no questions are missing***

### STATION I

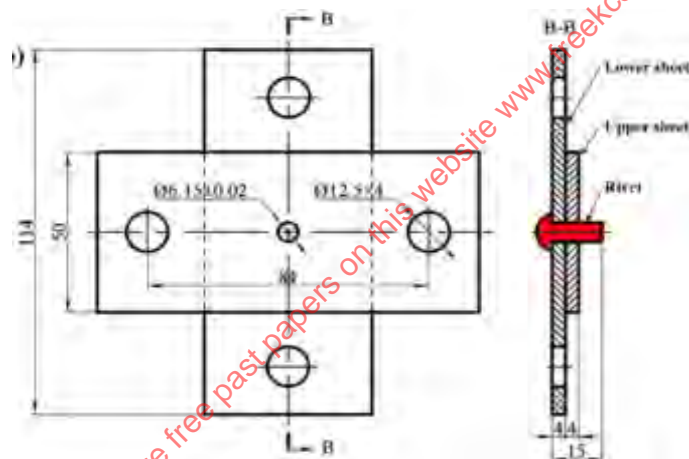
The **figure** below shows a truncated air cleaner assembly. On the drawing paper provided, sketch in good proportion the exploded view of the assembly and label **four** parts. (10 marks)



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**STATION 2****INSTRUCTIONS:**

Use the tools, equipment and materials provided to make the template shown in the figure below.



(10 marks)

### STATION 3

(a) Demonstrate to the examiner how to test the cylinder head provided for warpage. (4 marks)

(b) For the piston provided determine:

(i) taper;

(ii) ovality .

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**STATION 4**

Change the wheel marked on the vehicle provided.  
Let the examiner check your work

**STATION 5**

Using the measuring tools provided, take and record each of the measurements

listed below:

(a) Valve:	(i) length	
	(ii) margin width	
	(iii) stem diameter	_____
	(iv) head diameter	_____
		_____
		_____

(b) Valve spring free length \_\_\_\_\_

(c) Piston ring: \_\_\_\_\_

(i) free gap \_\_\_\_\_

(ii) width \_\_\_\_\_

(iii) working gap \_\_\_\_\_

(10 marks)

**STATION 6**

Using the tools provided, determine the compression ratio of the given engine. Take the clearance volume to be 30 c.c.

(10 marks)

**STATION7**

From the vehicle parts labelled **F, G, H, J** and **K**. For each part, identify **one** defect, state **two** Possible effects and complete the table below. (10marks)

<b>PART</b>	<b>NAME</b>	<b>DEFECT</b>	<b>EFFECTS</b>
F			
G			
H			
J			
K			

**STATION 8**

Using the tools, materials and components provided, connect the starting circuit of a vehicle. (10 marks)

## STATION 9

For the tyre provided:

- (a) Identify and record the following:
- (i) Maximum load
  - (ii) Maximum inflation limit
  - (iii) Type of construction
  
  - (iv) Tyre size
  - (v) Rim size
  - (vi) Date of manufacture

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- (b) Identify the defect at the section marked X and state one possible cause of the defect.

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DEFECT.....

***I***

POSSIBLE CAUSE .....

(2 marks)

(c) Demonstrate to the examiner how to measure the following:

(i) inside diameter

.....

(ii) height

.....

(iii) width

.....

(iv) tread depth

(v) tread width

(5 marks)

**STATION 10**

(a) Using the multicylinder engine provided, demonstrate to the examiner how to identify the misfiring cylinder. (6 marks)

(b) State:

(i) **Two** possible causes of the misfiring in (a) above. (2 marks)

(ii) How each cause in (b) (i) above is determined. (2 marks)